DTS25(/M)
25 mm Translation Stage

User Guide



Original Instructions

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Chapter 1 Safety

1.1 Safety Information

For the continuing safety of the operators of this equipment, and the protection of the equipment itself, the operator should take note of the **Warnings, Cautions** and **Notes** throughout this handbook and, where visible, on the product itself.

The following safety symbols may be used throughout the handbook and on the equipment itself.

Caution

Given when there is a risk of injury to users.

Caution

Given when there is a risk of damage to the product.

Note

Clarification of an instruction or additional information.

1.2 General Warnings

Warnings

If this equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired. In particular, excessive moisture may impair operation.

Spillage of fluid, such as sample solutions, should be avoided. If spillage does occur, clean up immediately using absorbent tissue. Do not allow spilled fluid to enter the internal mechanism.

The equipment is for indoor use only.

Chapter 2 Overview

2.1 Introduction

The DTS25(/M) dovetail translation stage is an entry-level positioner for use in general purpose positioning applications. It provides a travel range of 25 mm (1”), with 1 mm (0.04") travel per revolution of the adjuster. The design uses a precision-rolled M6 x 1.0 mm pitch leadscrew for smooth linear positioning along the entire range of travel. The moving platform is lockable via a side-located screw to guard against accidental movement. A graduated scale is etched onto each side of the moving platform. The metric stage has 1 millimeter graduations, the imperial stage has 1/40” graduations.

The stage can be bolted directly to the optical table (see Section 3.2.3.), or it can be secured using four CL6 clamps (two on each side) as shown below. The DTSA1 and DTSA2 base plates can be used to create extra space (5 mm and 10 mm respectively) between the mounting surface and the stage - see Section 3.2.4.

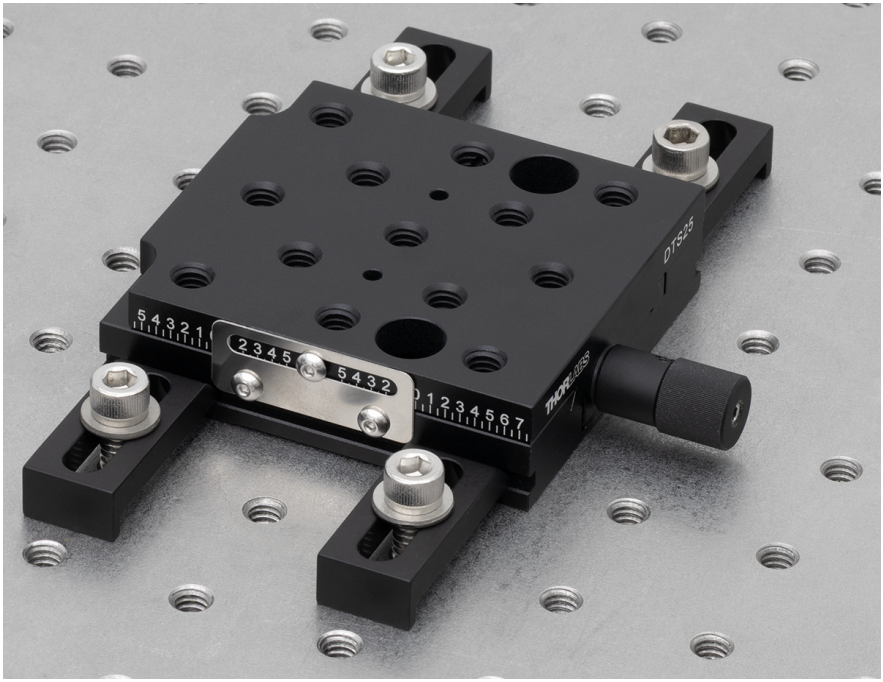


Fig. 2.1 DTS25 Stage held with Four CL6 Clamps

2.1.1 Multi-Axis Configurations

The modular design allows stages to be assembled into 2-axis and 3-axis configurations. Dowels are included with the purchase of each stage so that perpendicularity between the translation directions is maintained. See Section 3.2.5. and Section 3.2.6. for more details.



Fig. 2.2 DTS25 Series Linear Long Travel Stage – Typical XY Configuration

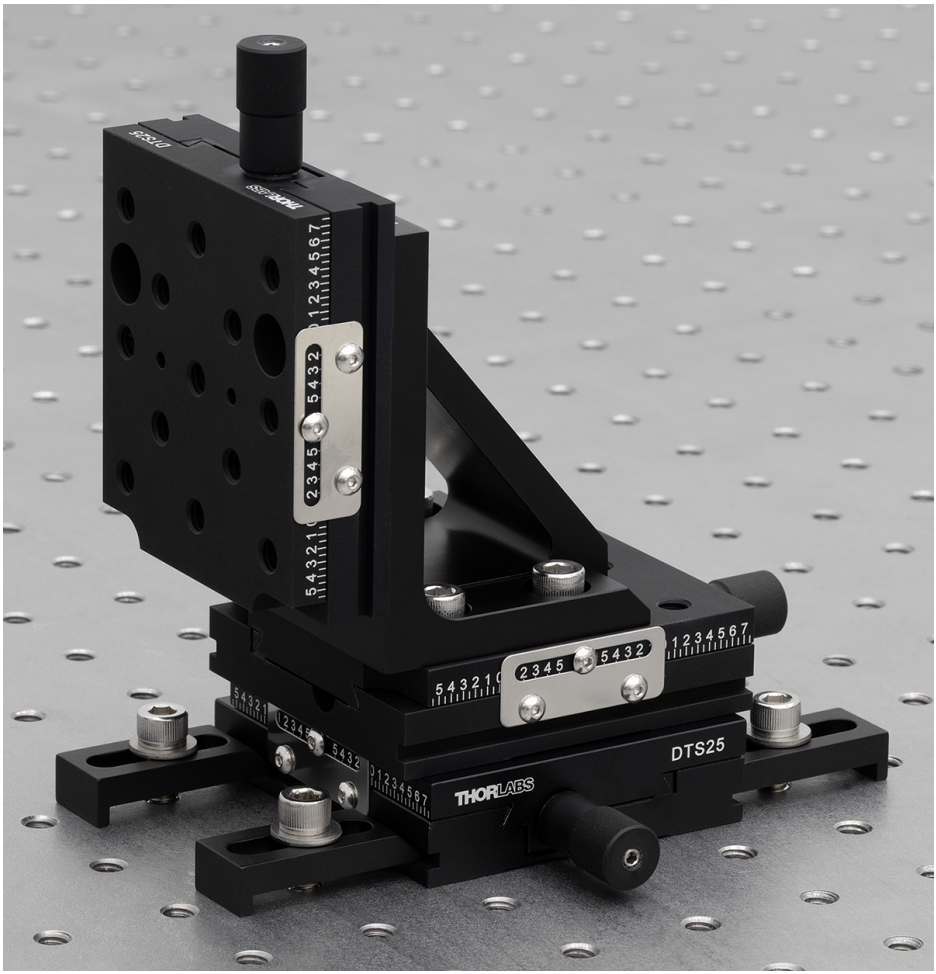


Fig. 2.3 DTS50 Series Linear Long Travel Stage – Typical XYZ Configuration

Chapter 3 Installation

3.1 Unpacking

Notes

During handling or shipping, the moving platform must be constrained to avoid damage to the bearings.

Retain the packing in which the unit was shipped, for use in future transportation.

Caution

The stage is shipped with a plate fitted to the side, which locks the carriage during transit and in applications where accidental adjustment is undesirable. The locking screw on these plates must be loosened before the stage is used - see section Section 3.2.2.

3.2 Mounting

3.2.1 General

The DTS25 stage can be mounted directly to the work surface as shown in Section 3.2.3. For additional versatility, a base plate and angle bracket are available for use in horizontal or vertical mounting configurations - see Section 3.2.4. to Section 3.2.6. When mounting the stage close to other equipment, ensure that the travel of the moving platform is not obstructed.

The range of travel is 25 mm total, that is ± 12.5 mm about the nominal position.

Caution

When mounting components, or fitting the stage within an application, do not apply excessive pressure to the moving platform as this may damage the bearing mechanism.

Note

The DTS25 stages can quickly be assembled into XY, XZ, YZ and XYZ configurations - see Section 3.2.5. and Section 3.2.6. The stages, brackets and plates are supplied complete with dowels, which ensure an accurate, orthogonal assembly.

3.2.2 Locking Mechanism

The stage is shipped with a plate fitted to the side, which locks the carriage during transit, and in applications where accidental adjustment is undesirable. The locking screw on these plates should be loosened before the stage is used as shown below. The locking plate can be positioned on the opposite side of the stage via removal of the three screws via a 1/16" (1.5 mm) hex.

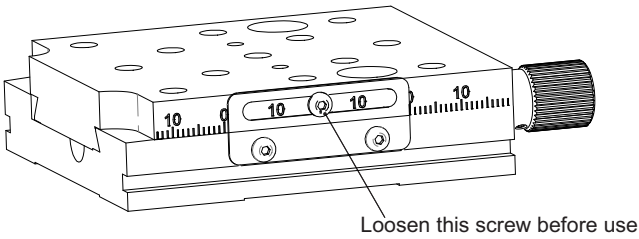


Fig. 3.1 Loosening the Locking Screw

3.2.3 Mounting Directly to the Work Surface

Referring to Fig. 3.2, proceed as follows:

1) Adjust the actuator to position the moving carriage such that the mounting holes in the base are clearly visible through the holes in the top plate.
2) Fit four bolts (M6 x 10 or 1/4-20 x 3/8", not supplied) through the holes in the top platform and tighten to secure the stage to the work surface.

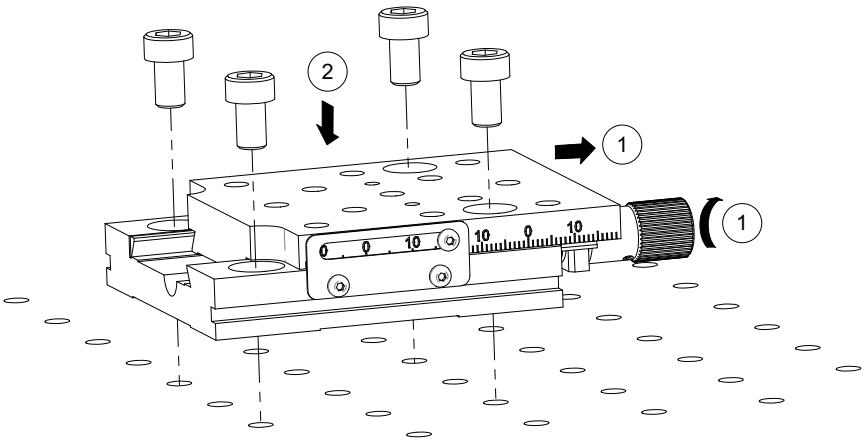


Fig. 3.2 Bolting the Stage to the Work Surface

3.2.4 Fitting the Spacer Plate

A 5 mm (DTSA01) and a 10 mm (DTSA02) spacer plate are available to raise the height of the top surface to 25 mm or 30 mm respectively.

To fit a spacer plate, refer to Fig. 3.3 and proceed as follows:

1) Adjust the actuator to position the moving carriage such that the mounting holes in the base are clearly visible through the holes in the top plate.
2) Position the stage on the base plate, ensuring that the through holes in the spacer plate are clearly visible through the holes in the top plate.
3) Fit four bolts (M6 x 15 or 1/4-20 x 1/2", not supplied) through the holes in the top platform and tighten to secure the stage to the work surface.

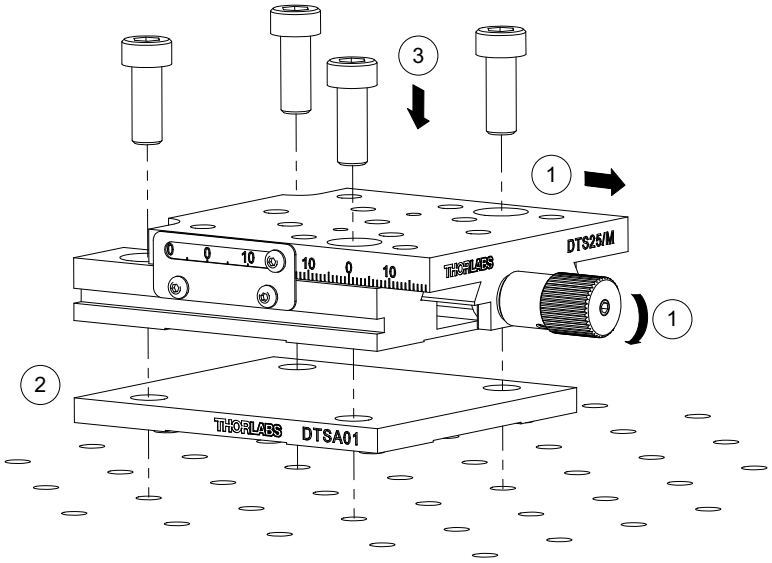


Fig. 3.3 Fitting the Base Plate

3.2.5 Building an XY Configuration

Bolt the X-axis stage to the work surface as detailed in Section 3.2.4. then, referring to Fig. 3.4, proceed as follows:

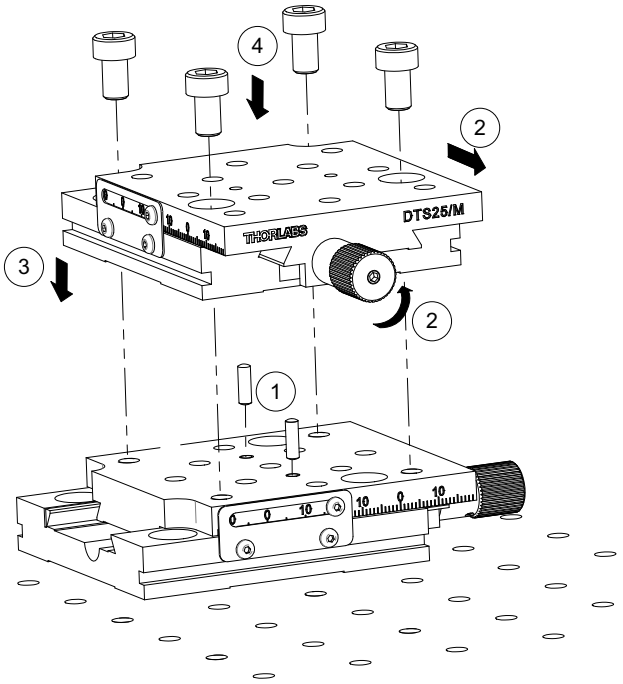


Fig. 3.4 Building an XY Configuration

1) Fit the dowels supplied to the top plate of the lower stage.
2) Adjust the actuator to position the moving carriage of the upper stage such that the mounting holes in the base are clearly visible through the holes in the top plate.
3) Locate the upper stage on the dowels fitted at item (3) making sure that the dowels locate correctly in the holes on the underside of the upper stage.
4) Fit four bolts (M6 x 10 or 1/4-20 x 3/8", not supplied) through the holes in the upper stage and tighten to secure the stage to the moving platform of the stage beneath.

Caution

Use only bolts of the stated length. Longer bolts will protrude into the stage and damage the internal mechanism.

3.2.6 Adding a Vertical (Z) Axis

Assemble an X or XY configuration as detailed in Section 3.2.3. to Section 3.2.5. then, referring to Fig. 3.5 proceed as follows:

1) Fit the dowels supplied, into the moving platform on the lower stage assembly.
2) Fit the angle bracket (DTSA03) onto the moving platform of the stage, ensuring that the dowels fitted at item (1) locate correctly in the holes on the underside of the angle bracket.

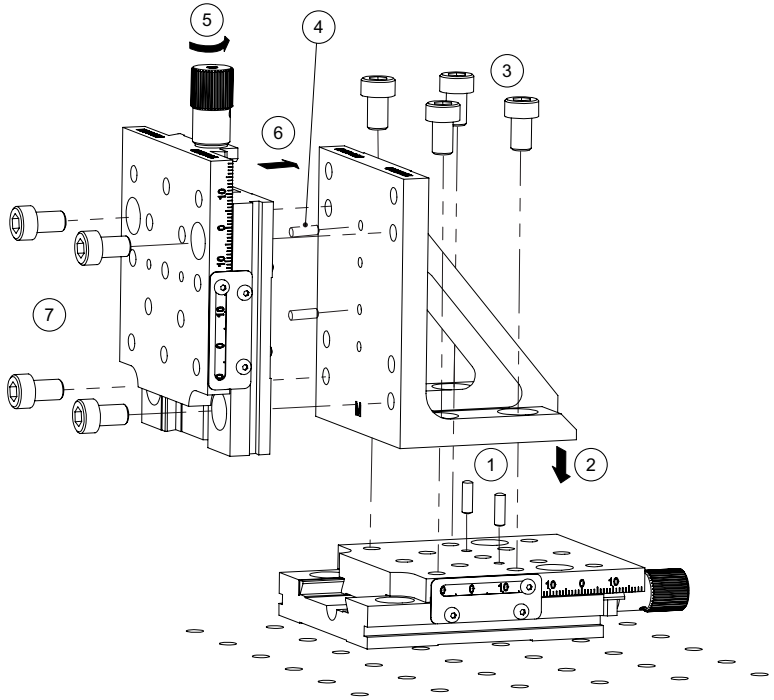


Fig. 3.5 Adding a Vertical Axis

3) Fit four bolts (M6 x 10 or 1/4-20 x 3/8" not supplied), through the holes in the base of the angle bracket, and tighten to secure the bracket to the lower assembly.

Caution

Use only bolts of the stated length. Longer bolts will protrude into the stage and damage the internal mechanism.

4) Fit the dowels supplied to the vertical mounting face of the angle bracket.
5) Adjust the actuator to position the moving carriage of the vertical stage such that the mounting holes in the base are clearly visible through the holes in the top plate.

6) Fit the vertical-axis stage into place ensuring that the dowels fitted at item (4) locate correctly into the holes in the back surface of the angle bracket.
7) Fit four bolts (M6 x 10 or 1/4-20 x 3/8", not supplied) through the holes in the upper stage and tighten to secure the stage to the angle bracket

Caution

Use only bolts of the stated length. Longer bolts will protrude into the stage and damage the internal mechanism.

3.3 Mounting Equipment to the Stage

Caution

The weight attached to the moving platform must not exceed 40 kg (88 lb) if the stage is mounted horizontally, or 10 kg (22 lb) if mounted vertically.

Do not apply excessive forces to the moving platform.

The top platform of the stage features an array of M6 (1/4"-20) mounting holes for fitting accessories such as fiber clamps, mirror mounts etc. - see Fig. 3.6.

3.4 Transportation

Caution

When packing the unit for shipping, use the original packing. If this is not available, use a strong box and surround the unit with at least 100 mm of shock absorbent material.

Before the stage is packed for transit, adjust the actuators to the center of travel and then tighten the locking mechanism - see Section 3.2.2.

3.5 Operation

Turn the adjuster clockwise/anticlockwise to move the top platform forward/ backwards. The lead screw has a 1 mm pitch which means that the top platform will move 1 mm (0.04") per revolution of the adjuster.

A graduated scale is etched onto each side of the moving platform. The metric stage has 1 millimeter graduations, the imperial stage has 1/40" graduations.

3.6 Dimensions

3.6.1 DTS25(/M)

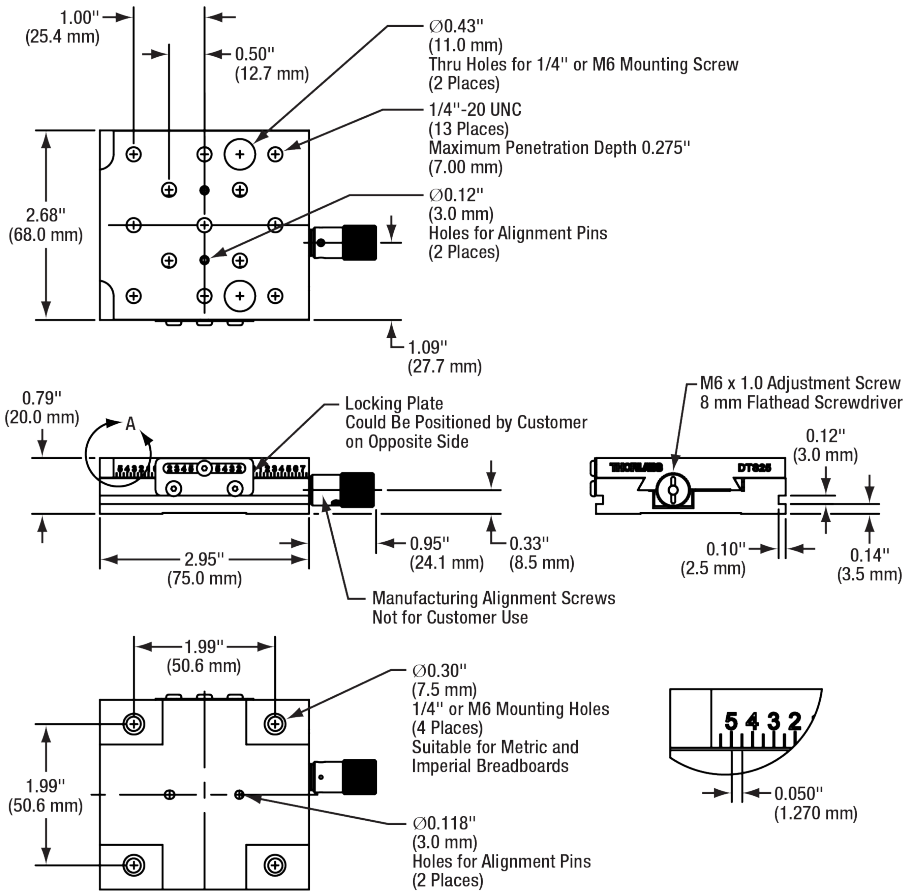


Fig. 3.6 Dimensions – DTS25

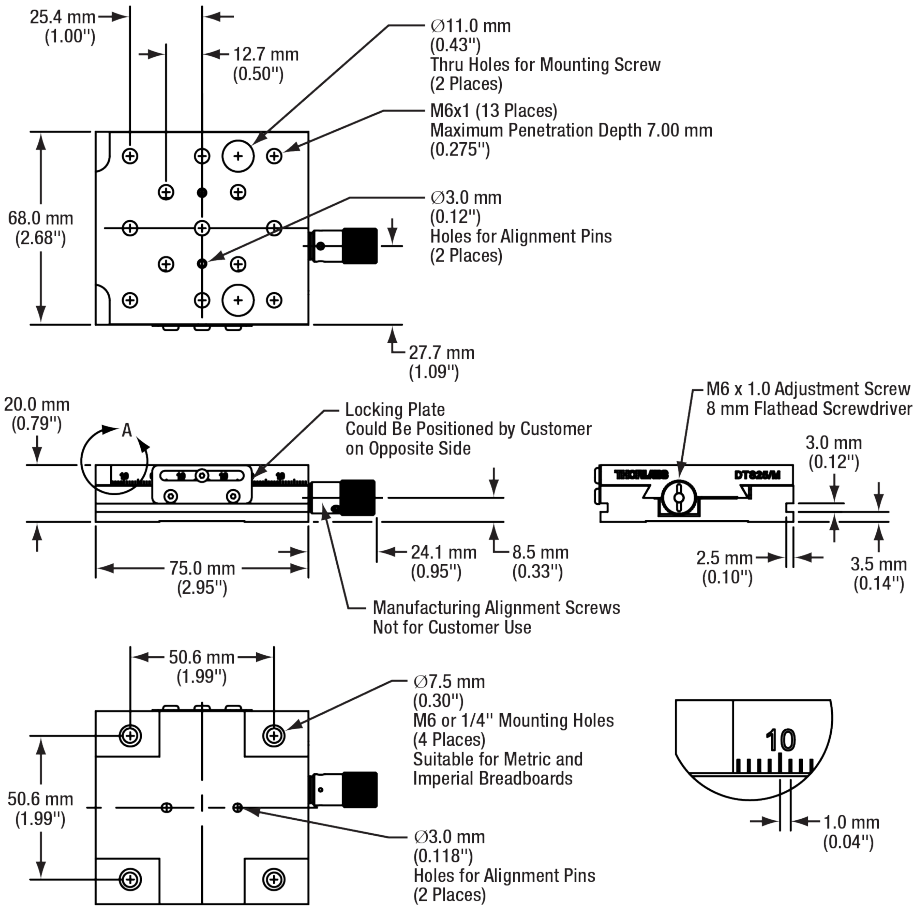


Fig. 3.7 Dimensions - DTS25/M

Chapter 4 Specifications

4.1 Specifications

Parameter	Value
Travel Range	25 mm
Horizontal Load Capacity	40 kg (88 lb)
Vertical Load Capacity	10 kg (22 lb)
Top Surface Parallelism	1700 µrad
Angular Deviation	±250 µrad
Straightness	Horizontal ±10.00 µm Vertical ±5.00 µm
Stiffness	Pitch 200.00 µRad/N.m Yaw 725.00 µRad/N.m
Weight	0.24 kg (0.53 lbs)

Note

Backlash is not specified because the stage design does not contain a backlash spring.

4.2 Parts List

Description	Part Number
5 mm Spacer Plate	DTSA01
10 mm Spacer Plate	DTSA02
Right Angle Bracket	DTSA03

Chapter 5 Thorlabs Worldwide Contacts

For technical support or sales inquiries, please visit us at www.thorlabs.com/contact for our most up-to-date contact information.



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